

**ADVANTAGE REFINISH PRODUCTS**  
**TECHNICAL DATA INFORMATION**  
**DATED: FEBRUARY 2017**

**DESCRIPTION**

ADVANTAGE #675 is a European style designed clearcoat formulated for applications requiring a high gloss euro-style premium appearance. This high solid clear with excellent flow and leveling will dry to a glass like finish in air dry or forced dry applications. It has excellent weathering capability and is designed to resist stone chips and abrasions.

**PRODUCTS**

#675-5	Euro Max High Solids Glamour Clearcoat	4.3 VOC	5 Liter
#676-2.5	Euro Max Glamour Activator	4.3 VOC Fast	2.5L
#677-2.5	Euro Max Glamour Activator	4.3 VOC Med	2.5L
#678-2.5	Euro Max Glamour Activator	4.3 VOC Slow	2.5L

**BASECOAT**

Apply basecoat per manufacture's mixing and application instructions. Allow sufficient flash times before applying #675 clearcoat. Inadequate flash time will affect the performance of the clear.

**MIXING DIRECTIONS**

Mix 2 parts #675 clear with 1 part #676, #677, or #678 activator by volume. Activator selection should be based on the size of the part to be painted and the booth temperature at the time of painting.

**APPLICATION DIRECTIONS**

Apply 2-3 full wet coats at 35-45 psi or (6-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats. When using #676 allow a 10 minute flash between coats.

**DRY TIMES AT 77° F**

	<b>#677/ #678</b>	<b>#676</b>
FLASH	10-15 MINUTES	10 MINUTES
TO SAND	18-24 HOURS	8-10 HOURS
TO BUFF	18-24 HOURS	8-10 HOURS
TO DELIVER	18-24 HOURS	8-10 HOURS

**FORCE DRYING**

PURGE TIME	15 MINUTES AT 77° F
BAKE TIME	40 MINUTES AT 140° F

## **RECOATING**

#675 clearcoat may be recoated after a 18-24 hour air dry at 77° F or after 1 hour cool down after force drying at 140° F for 40 minutes. After 1 week, clear must be sanded before recoating.

## **BLENDING**

Dry edges can be melted in by lightly misting a coat of Retarder Blender on the blend area.

## **BUFFING**

Allow at least 18 hours air dry at 77° before buffing, or 1 hour cool down after force drying #675 clear. Temperature, humidity and film thickness will effect buff times.

## **FISHEYE ELIMINATOR**

The use of fisheye eliminator is strongly discouraged.

## **EQUIPMENT CLEAN-UP**

Clean spray equipment immediately after use with gun wash reducer or urethane reducer.

## **POT LIFE**

When using #676 1-3 Hours @ 77°F.

## **TECHNICAL DATA**

Clear: . . . . .2 parts using #675  
Hardeners: . . . . .1 part #676, #677, or #678  
Viscosity (RTS): . . . . .27 - 30 seconds #2 Zahn  
Weight Solids (RTS): . . . . .48-50%  
Film Build: . . . . .1.0 - 1.4 mils per full wet coat  
Coverage: . . . . .685 sq ft per gallon @ 1 dry mil  
Pot Life: . . . . .2 - 4 hours/with #676 1-3 hours  
V.O.C: . . . . .4.3 lbs/gal  
Disposal/Safety: . . . . .See SDS for this product  
Humidity Resistance: . . . . .Excellent  
Salt Spray Resistance: . . . . .Excellent

**NOTE: ADVANTAGE products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.**

## **FOR PROFESSIONAL USE ONLY**

### **Read SDS Before Use**

The contents of the package must be blended with other components before the

product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**

**[WWW.ADVANTAGEREFINISH.COM](http://WWW.ADVANTAGEREFINISH.COM)**

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